

# Tubes roulés soudés - sans soudure Série "Pétrole"

## ANSI pipe Schedules



### COUPE DES TUBES A LONGUEUR FIXE

| Normal<br>pipe<br>size<br>inches | OD<br>P Ext.<br>mm | 5 S            | 10 S           | 10             | 20              | 30              | STD            | 40 S            | 40              | 60              | XS             | 80 S            | 80              | 100             | 120             | 140             | 160             | XXS            |
|----------------------------------|--------------------|----------------|----------------|----------------|-----------------|-----------------|----------------|-----------------|-----------------|-----------------|----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------------|
| 1/8                              | 10,30              |                | 1,24<br>0,28   |                |                 |                 | 1,73<br>0,37   | 1,73<br>0,36    | 1,73<br>0,37    |                 | 2,41<br>0,47   | 2,41<br>0,48    | 2,41<br>0,47    |                 |                 |                 |                 |                |
| 1/4                              | 13,70              |                | 1,65<br>0,51   |                |                 |                 | 2,24<br>0,63   | 2,24<br>0,64    | 2,24<br>0,63    |                 | 3,02<br>0,80   | 3,02<br>0,82    | 3,02<br>0,80    |                 |                 |                 |                 |                |
| 3/8                              | 17,10              |                | 1,65<br>0,64   |                |                 |                 | 2,31<br>0,84   | 2,31<br>0,86    | 2,31<br>0,84    |                 | 3,20<br>1,10   | 3,20<br>1,12    | 3,20<br>1,10    |                 |                 |                 |                 |                |
| 1/2                              | 21,30              | 1,65<br>0,82   | 2,11<br>1,01   |                |                 |                 | 2,77<br>1,27   | 2,77<br>1,30    | 2,77<br>1,27    |                 | 3,73<br>1,62   | 3,73<br>1,65    | 3,73<br>1,62    |                 |                 |                 | 4,78<br>1,95    | 7,47<br>2,55   |
| 3/4                              | 26,70              | 1,65<br>1,04   | 2,11<br>1,31   |                |                 |                 | 2,87<br>1,69   | 2,87<br>1,71    | 2,87<br>1,69    |                 | 3,91<br>2,20   | 3,91<br>2,24    | 3,91<br>2,20    |                 |                 |                 | 5,56<br>2,90    | 7,82<br>3,64   |
| 1                                | 33,40              | 1,65<br>1,33   | 2,77<br>2,13   |                |                 |                 | 3,38<br>2,50   | 3,36<br>2,55    | 3,38<br>2,50    |                 | 4,55<br>3,24   | 4,55<br>3,29    | 4,55<br>3,24    |                 |                 |                 | 6,35<br>4,24    | 9,09<br>5,45   |
| 1 1/4                            | 42,20              | 1,65<br>1,68   | 2,77<br>2,76   |                |                 |                 | 3,56<br>3,39   | 3,56<br>3,39    | 3,56<br>3,39    |                 | 4,85<br>4,47   | 4,85<br>4,56    | 4,85<br>4,47    |                 |                 |                 | 6,35<br>5,61    | 9,70<br>7,77   |
| 1 1/2                            | 48,30              | 1,65<br>1,95   | 2,77<br>3,17   |                |                 |                 | 3,68<br>4,05   | 3,68<br>4,13    | 3,68<br>4,05    |                 | 5,08<br>5,41   | 5,08<br>5,51    | 5,08<br>5,41    |                 |                 |                 | 7,14<br>7,25    | 10,15<br>9,56  |
| 2                                | 60,30              | 1,65<br>2,44   | 2,77<br>4,01   |                |                 |                 | 3,91<br>5,44   | 3,91<br>5,54    | 3,91<br>5,44    |                 | 5,54<br>7,48   | 5,54<br>7,63    | 5,54<br>7,48    |                 |                 |                 | 8,74<br>11,11   | 11,07<br>13,44 |
| 2 1/2                            | 73,00              | 2,11<br>3,77   | 3,05<br>3,36   |                |                 |                 | 5,16<br>8,63   | 5,16<br>8,81    | 5,16<br>8,63    |                 | 7,01<br>11,41  | 7,01<br>11,64   | 7,01<br>11,41   |                 |                 |                 | 9,53<br>14,92   | 14,02<br>20,39 |
| 3                                | 88,90              | 2,11<br>4,60   | 3,05<br>6,59   |                |                 |                 | 5,49<br>11,29  | 5,49<br>11,52   | 5,49<br>11,29   |                 | 7,62<br>15,27  | 7,62<br>15,59   | 7,62<br>15,27   |                 |                 |                 | 11,13<br>21,35  | 15,24<br>27,68 |
| 3 1/2                            | 101,60             | 2,11<br>5,29   | 3,05<br>7,55   |                |                 |                 | 5,74<br>13,57  | 5,74<br>13,84   | 5,74<br>13,57   |                 | 8,08<br>18,63  | 8,08<br>19,01   | 8,08<br>18,63   |                 |                 |                 |                 |                |
| 4                                | 114,30             | 2,11<br>5,96   | 3,05<br>8,52   |                |                 |                 | 6,02<br>16,07  | 6,02<br>16,40   | 6,02<br>16,07   |                 | 8,56<br>22,32  | 8,56<br>22,77   | 8,56<br>22,32   | 11,13<br>28,32  |                 |                 | 13,49<br>33,54  | 17,12<br>41,03 |
| 5                                | 141,30             | 2,77<br>9,67   | 3,40<br>11,82  |                |                 |                 | 6,55<br>21,77  | 6,55<br>22,20   | 6,55<br>21,77   |                 | 9,53<br>30,97  | 9,53<br>31,59   | 9,53<br>30,97   | 12,70<br>40,28  |                 |                 | 15,88<br>49,11  | 19,05<br>57,43 |
| 6                                | 168,30             | 2,77<br>11,55  | 3,40<br>14,13  |                |                 |                 | 7,11<br>28,26  | 7,11<br>28,83   | 7,11<br>28,26   |                 | 10,97<br>42,56 | 10,97<br>43,42  | 10,97<br>42,56  | 14,27<br>54,20  |                 |                 | 18,26<br>67,56  | 21,95<br>79,22 |
| 8                                | 219,10             | 2,77<br>15,09  | 3,76<br>20,37  | 6,35<br>33,31  | 7,04<br>36,81   | 8,18<br>42,55   | 8,18<br>43,39  | 8,18<br>42,55   | 10,31<br>53,08  | 12,70<br>64,64  | 12,70<br>65,95 | 12,70<br>64,64  | 15,09<br>75,92  | 18,26<br>90,44  | 20,62<br>100,92 | 23,01<br>111,27 | 22,23<br>107,92 |                |
| 10                               | 273,10             | 3,40<br>23,08  | 4,19<br>28,34  | 6,35<br>41,77  | 7,80<br>51,03   | 9,27<br>60,31   | 9,27<br>61,52  | 9,27<br>60,31   | 12,70<br>81,55  | 12,70<br>81,55  | 12,70<br>83,19 | 15,09<br>96,01  | 18,26<br>114,75 | 21,44<br>133,06 | 25,40<br>155,15 | 28,58<br>172,33 | 25,40<br>155,15 |                |
| 12                               | 323,90             | 3,96<br>31,89  | 4,57<br>36,73  | 6,35<br>49,73  | 8,38<br>65,20   | 9,53<br>73,88   | 9,52<br>75,32  | 10,31<br>79,73  | 14,27<br>108,96 | 12,70<br>97,46  | 12,70<br>99,43 | 17,48<br>132,08 | 21,44<br>159,91 | 25,40<br>186,97 | 28,58<br>208,14 | 33,32<br>238,76 | 25,40<br>186,97 |                |
| 14                               | 355,60             | 3,96<br>35,06  | 4,78<br>42,14  | 6,35<br>54,69  | 7,92<br>67,90   | 9,53<br>81,33   | 9,53           | 11,13<br>94,55  | 15,09<br>126,71 | 12,70<br>107,39 |                | 19,05<br>158,10 | 23,83<br>194,96 | 27,79<br>224,65 | 31,75<br>253,56 | 35,71<br>281,70 |                 |                |
| 16                               | 406,40             | 4,19<br>42,41  | 4,78<br>48,26  | 6,35<br>62,64  | 7,92<br>77,83   | 9,53<br>93,27   | 9,53           | 12,70<br>123,30 | 16,66<br>160,12 | 12,70<br>123,30 |                | 21,44<br>203,53 | 26,19<br>245,56 | 30,96<br>286,64 | 36,53<br>333,19 | 40,49<br>365,35 |                 |                |
| 18                               | 457,00             | 4,19<br>47,77  | 4,78<br>54,36  | 6,35<br>70,57  | 7,92<br>87,71   | 11,13<br>122,38 | 9,53<br>105,16 | 14,27<br>155,80 | 19,05<br>205,74 | 12,70<br>139,15 |                | 23,88<br>254,55 | 29,36<br>309,62 | 34,93<br>363,56 | 39,67<br>408,26 | 45,24<br>459,37 |                 |                |
| 20                               | 508,00             | 4,78<br>60,46  | 5,54<br>70,00  | 6,35<br>78,55  | 9,53<br>117,15  | 12,70<br>155,12 | 9,53<br>117,15 | 15,09<br>183,42 | 20,62<br>247,83 | 12,70<br>155,12 |                | 26,19<br>311,17 | 32,54<br>381,53 | 38,10<br>441,49 | 44,45<br>508,11 | 50,01<br>564,81 |                 |                |
| 22                               | 559,00             | 4,78<br>66,57  | 5,54<br>77,06  | 6,35<br>86,54  | 9,53<br>129,13  | 12,70<br>171,09 | 9,53<br>129,13 |                 | 22,23<br>294,25 | 12,70<br>171,09 |                | 28,58<br>373,83 | 34,93<br>451,42 | 41,28<br>527,02 | 47,63<br>600,63 | 53,98<br>672,26 |                 |                |
| 24                               | 610,00             | 5,54<br>86,16  | 6,35<br>96,37  | 6,35<br>94,53  | 9,53<br>141,12  | 14,27<br>209,64 | 9,53<br>141,12 | 17,48<br>255,41 | 24,61<br>355,26 | 12,70<br>187,06 |                | 30,96<br>442,08 | 38,89<br>547,71 | 46,02<br>640,03 | 52,37<br>720,15 | 59,54<br>808,22 |                 |                |
| 26                               | 660,00             |                |                | 7,92<br>127,36 | 12,70<br>202,72 |                 | 9,53<br>152,87 |                 |                 | 12,70<br>202,72 |                |                 |                 |                 |                 |                 |                 |                |
| 28                               | 711,00             |                |                | 7,92<br>137,32 | 12,70<br>218,89 | 15,88<br>271,21 | 9,53<br>164,85 |                 |                 | 12,70<br>218,69 |                |                 |                 |                 |                 |                 |                 |                |
| 30                               | 762,00             | 6,35<br>120,72 | 7,92<br>150,36 | 7,92<br>147,28 | 12,70<br>243,67 | 15,88<br>292,18 | 9,53<br>176,84 |                 |                 | 12,70<br>234,67 |                |                 |                 |                 |                 |                 |                 |                |
| 32                               | 813,00             |                |                | 7,92<br>157,24 | 12,70<br>250,64 | 15,88<br>312,15 | 9,53<br>188,82 | 17,48<br>342,91 |                 | 12,70<br>250,64 |                |                 |                 |                 |                 |                 |                 |                |
| 34                               | 864,00             |                |                | 7,92<br>167,20 | 12,70<br>266,61 | 15,88<br>332,12 | 9,53<br>200,31 | 17,48<br>364,90 |                 | 12,70<br>226,61 |                |                 |                 |                 |                 |                 |                 |                |
| 36                               | 914,00             |                |                | 7,92<br>176,96 | 12,70<br>282,27 | 15,88<br>351,70 | 9,53<br>212,56 | 19,05<br>420,42 |                 | 12,70<br>282,27 |                |                 |                 |                 |                 |                 |                 |                |
| 38                               | 965,00             |                |                |                |                 |                 | 9,53<br>224,54 |                 |                 | 12,70<br>298,24 |                |                 |                 |                 |                 |                 |                 |                |
| 40                               | 1016,00            |                |                |                |                 |                 | 9,53<br>236,53 |                 |                 | 12,70<br>314,22 |                |                 |                 |                 |                 |                 |                 |                |
| 42                               | 1067,00            |                |                |                |                 |                 | 9,53<br>248,52 |                 |                 | 12,70<br>330,19 |                |                 |                 |                 |                 |                 |                 |                |
| 44                               | 1118,00            |                |                |                |                 |                 | 9,53<br>260,50 |                 |                 | 12,70<br>346,16 |                |                 |                 |                 |                 |                 |                 |                |
| 46                               | 1168,00            |                |                |                |                 |                 | 9,53<br>272,25 |                 |                 | 12,70<br>351,82 |                |                 |                 |                 |                 |                 |                 |                |
| 48                               | 1219,00            |                |                |                |                 |                 | 9,53<br>284,24 |                 |                 | 12,70<br>377,79 |                |                 |                 |                 |                 |                 |                 |                |

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